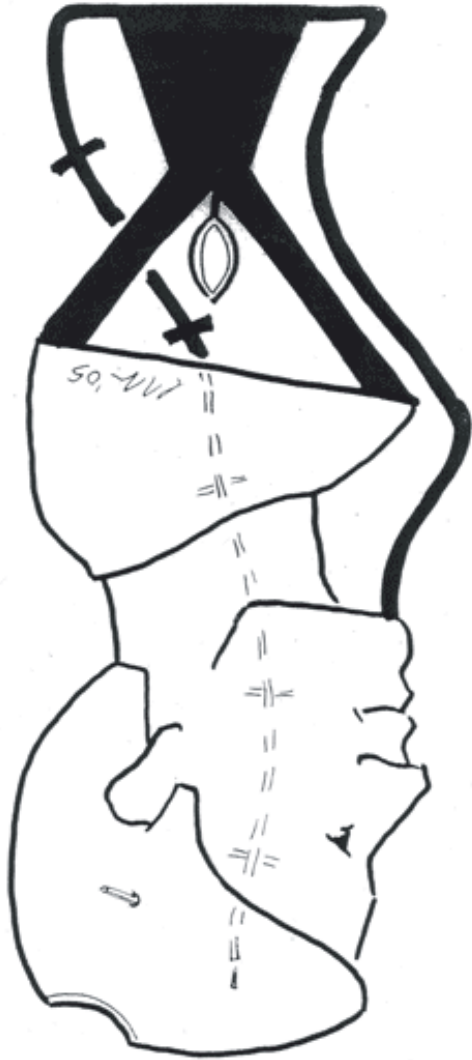


Direct Gating Method
(or Top Pour)



Indirect Gating Method
(or Bottom Pour)

